

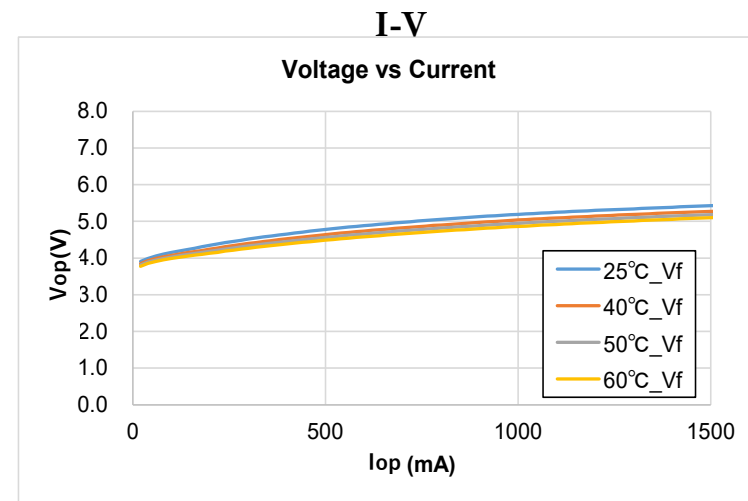
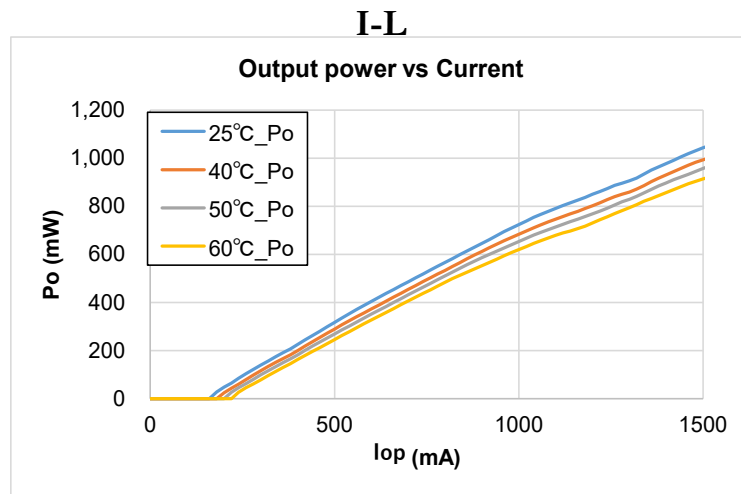


Characteristics

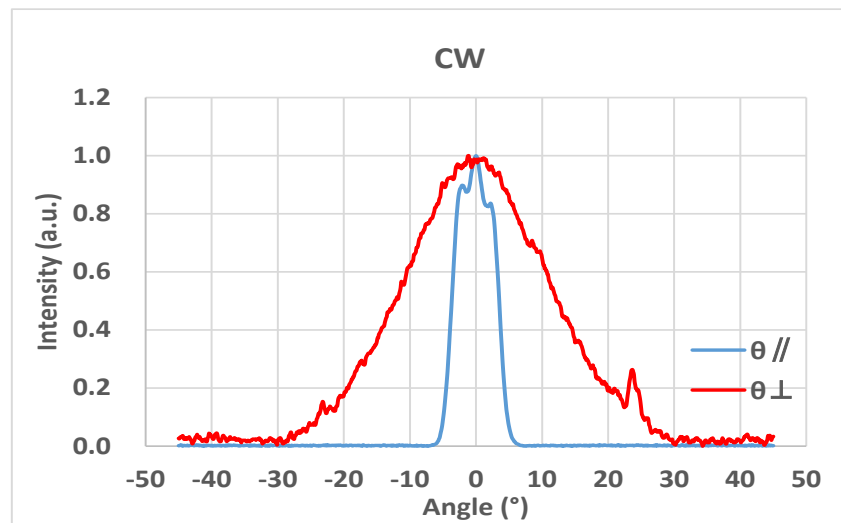
($T_c=25^\circ\text{C}$, CW)

Item	Conditions	Characteristic value (TYP.)
Wavelength (Peak)	$P_o=600\text{mW}$	520nm
Output(mW)	—	600mW
Threshold current	—	180mA
Operating current	$P_o=600\text{mW}$	1,050mA
Operating voltage	$P_o=600\text{mW}$	5.2V
Far Field ($1/e^2$ (°))	$P_o=600\text{mW}$	$\theta//9, \theta\perp 44$
Terminal connections	No.9	$\phi 9.0$

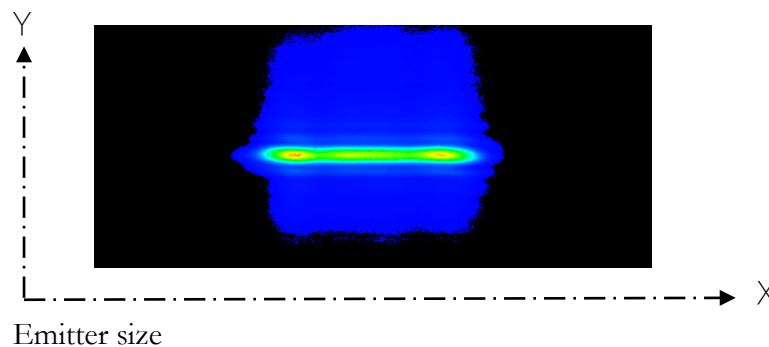
CW I-L, I-V Temperature



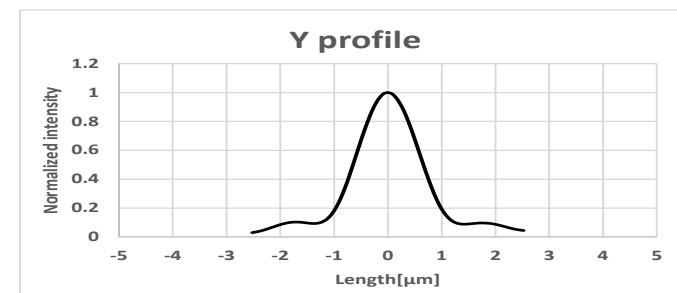
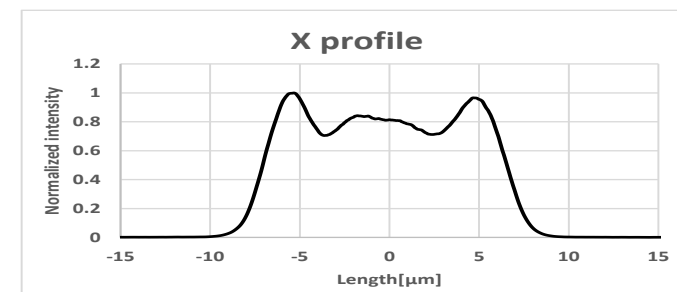
Far Field Pattern



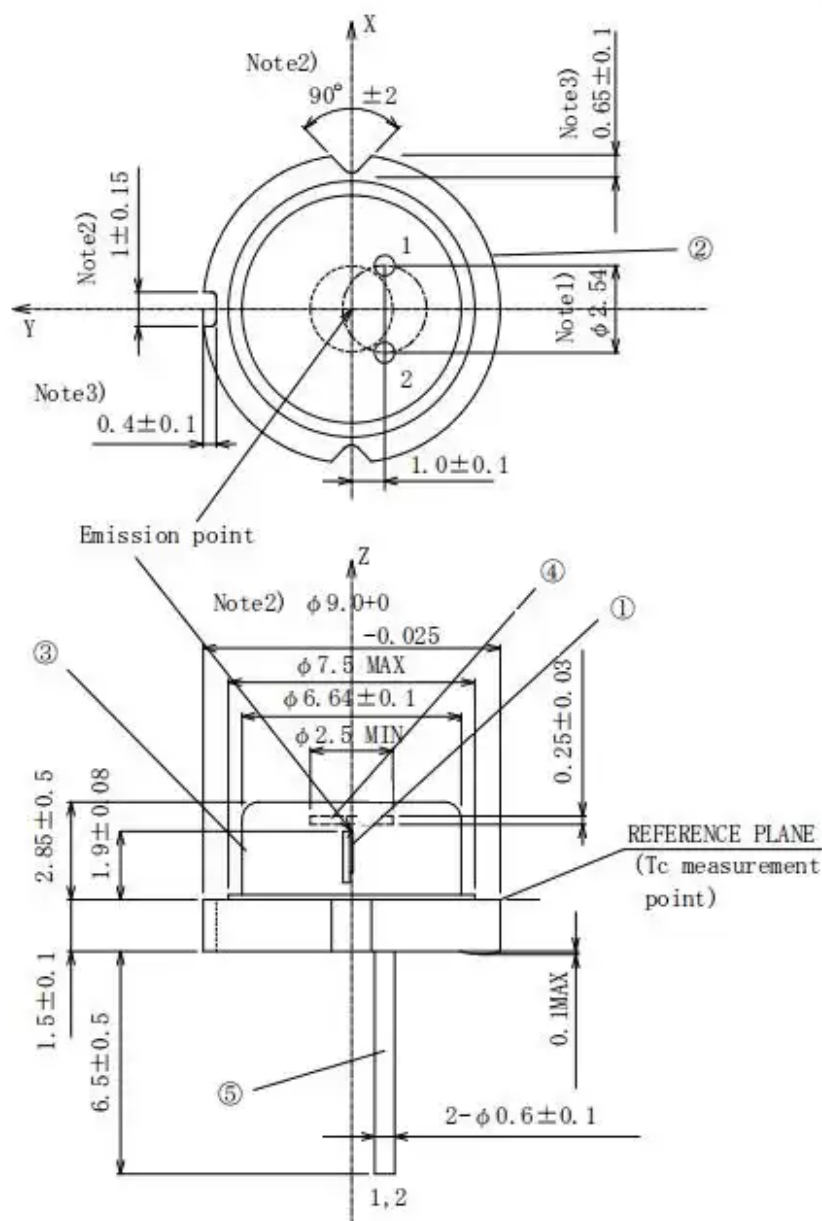
Near Field Pattern



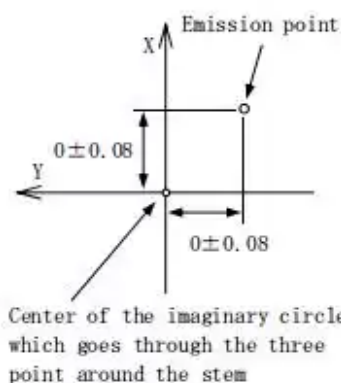
	FWHM(μm)	$1/e$ (μm)	$1/e^2$ (μm)
X	13.6	14.2	15.6
Y	1.31	1.56	2.22



2. Outline dimensions and Terminal connections

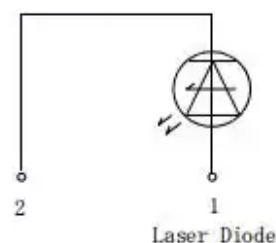


Enlarged drawing around the emission point



Center of the imaginary circle which goes through the three points around the stem

Terminal connections



Mass of the product :
1.13g (reference value)

Note 1) Dimension of the bottom of leads.

Note 2) These dimensions are valid only in the range of 0 ~ 0.75mm below from the reference plane.

Note 3) These dimensions are defined from the imaginary circle which goes through the three points around the stem to the bottom of cut off parts.

GENERAL TOLERANCES ± 0.2

UNIT:mm

No.	Component	Material	Finish
①	Laser Diode Chip	InAlGaN	-
②	Stem	Fe, Cu	Gold-plated
③	Cap	45 alloy	Nickel+Pd plated
④	Window glass	Borosilicated glass	-
⑤	Lead pins	Kovar	Gold-plated

SPEC. No. LH19211

3. Ratings and Characteristics

3-1 Absolute Maximum Ratings

(Tc=25°C (Note 1))

Parameter	Symbol	Value	Unit
Operating current (CW)	I _{op}	1.4	A
Reverse voltage	V _{rl}	2	V
Operating temperature (Case temperature)	T _{op} (c)	0 ~ +60	°C
Storage temperature	T _{stg}	-40 ~ +85	°C
Soldering temperature (Note 2)	T _{sld}	350	°C

(Note 1) T_c : Case temperature (T_c measurement point is refer to P.2 drawing.)

(Note 2) Soldering temperature means soldering iron tip temperature while soldering.

Soldering position is 1.6mm apart from bottom edge of the case. (Immersion time: ≤3s)

3-2 Electro-optical Characteristics (Note 1)

(Tc=25°C)

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
Threshold current	I _{th}	—	—	0.22	0.30	A
Operating current (CW)	I _{op}	P _o =0.6W	—	1.1	1.39	A
Operating voltage	V _{op}		—	5.2	6.2	V
Wavelength (Note 4)	λ _p		510	520	530	nm
Beam divergence angle(Parallel) (Note 2,3)	θ _∥		5	13	20	°
Beam divergence angle(Perpendicular) (Note 2,3)	θ _⊥		35	45	55	°
Misalignment angle (Parallel) (Note 3)	Δθ _∥		-5	—	5	°
Misalignment angle (Perpendicular) (Note 3)	Δθ _⊥		-5	—	5	°
Differential efficiency	η _d		0.45	0.65	—	W/A

(Note 1) Initial value, Continuous Wave Operation

(Note 2) Full width angle at 1/e² of peak intensity

(Note 3) Parallel to the junction plane(X-Z plane)

Perpendicular to the junction plane(Y-Z plane)

(Note 4) It is based on method for measurement of light spectrum analyzer Q8344A
made by Advantest Corp. of Sharp Corp. property.

4. Reliability

These tests are sampling examples from a specific lot for reference purpose only, and do not constitute any warranty or assurance in connection with the devices.

4-1 Test items and confidence level

Tested samples should have a laser diode chip with the same structure of this model.

These tests are confirmed by performing the operating test under the following conditions in time of development or change process related to the reliability of this product.

Reference Standards : JIS

Confidence level : 90%

No.	Test	Test Conditions	Samples:n	Defective:C	LTPD (%)	Failure criteria No. [4-2]
1	Solderability	Soldering temperature: $240 \pm 5^{\circ}\text{C}$ (Flux used) Immersion time: $5 \pm 0.5\text{s}$	11	0	20	1
2	Resistance to soldering	Soldering iron tip temperature: $350 + 0^{\circ}\text{C} / - 5^{\circ}\text{C}$ Immersion time: $3 + 0\text{s} / - 1\text{s}$ (Note 1)	11	0	20	3, 4, 5
3	Terminal strength (Tensile test)	Load: 5N Duration: $5 \pm 1\text{s}$ Once for each terminal	11	0	20	2
4	Terminal strength (Bending test)	Load: 2.5N $0^{\circ} \sim 90^{\circ} \sim 0^{\circ} \sim -90^{\circ} \sim 0^{\circ}$ Once for each terminal	11	0	20	2
5	Mechanical shock	Acceleration: $1,000\text{m/s}^2$ Pulse width: 6ms Direction: $\pm X, \pm Y$ and $\pm Z$ Three times for each direction	11	0	20	3, 4, 5
6	Variable frequency vibration	Acceleration: 100m/s^2 or Amplitude: 1.5mm Frequency: $10 \sim 500 \sim 10\text{Hz}$ 15min reciprocation Direction: X, Y and Z 2 h for each direction	11	0	20	3, 4, 5
7	Temperature cycling	Lower temperature: -40°C Higher temperature: $+85^{\circ}\text{C}$ Duration: 30min each, 30 times	11	0	20	3, 4, 5
8	High temperature storage	Storage temperature: 85°C $t=500\text{h}$	11	0	20	3, 4, 5
9	Low temperature storage	Storage temperature: -40°C $t=500\text{h}$	11	0	20	3, 4, 5
10	High temperature Humid atmosphere storage	Storage temperature: 60°C (Note 2) humidity: 90%RH $t=100\text{h}$	11	0	20	3, 4, 5

(Note 1) Soldering position is 1.6mm apart from bottom edge of the case.

(Note 2) To be measured after 72 hours exposure to the room atmosphere.

4-2 Parameters to be measured and Failure criteria

No.	Parameters	Failure judgment criteria
1	Solderability	95% or more is covered with solder.
2	Terminal strength	It is defective if there are breaking and loosening.
3	Threshold current	$I_{th} > \text{initial value} \times 1.3$, $I_{th} < \text{initial value} \times 0.7$
4	Operating current	$I_{op} > \text{initial value} \times 1.3$, $I_{op} < \text{initial value} \times 0.7$
5	Operating voltage	$V_{op} > \text{initial value} \times 1.2$, $V_{op} < \text{initial value} \times 0.8$

4-3 Lifetime Test

The target mean time to failure (MTTF) of this product is more than 2,000 h. MTTF is confirmed by performing the operating test under the following conditions in time of development or change process related to the reliability of this product.

Samples tested should have a laser diode chip with the same structure of this model.

Conditions	Failure judgment criteria
$T_c=50^{\circ}\text{C}$, CW $I_{op}=1.1\text{A}$ ACC drive (Note 2) 500 hours	Failure is defined as the time under the output power under the conditions in the left changes $\pm 50\%$ of the initial (12 h) value (Note 1). As for the samples which do not fail within 500 hours, their life time is calculated by extrapolating operating power data of between 400 and 500 hours. MTTF is estimated by plotting each life time in Weibull function worksheet. (Note 1)

(Note 1) Defective samples caused by surge current is rejected.

(Note 2) Automatic current control